Bearing design types.

Rothe Erde Slewing **Bearings**

Standard series KD 210

Single-row ball bearing slewing rings Profile bearings







KD 210 standard bearing types 21 and 110 available KD 600 standard bearings are available are available

- •without gear
- •with external gear
- •with internal gear

Type 13 is supplied •without gear

•without gear •with external gear •with internal gear

- •without gear •with external gear •with internal gear drawing position = mounting position



Standard series KD 320

Double-row ball

Double-axial ball

bearing slewing rings

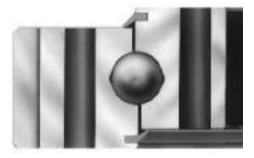


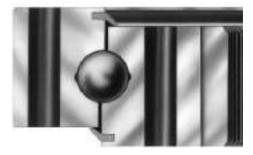


Standard series KD 600

Single-row ball bearing slewing rings Fourpoint contact bearings







KD 320 standard bearings are

Applications:Applications:e.g. vehicle construction,e.g. mechanical handling, mining and materialsgeneral mechanical engineering.handling.

For bearings with similar dimensions as type 21, but with higher load capacities: see standard series KD 600, Pages 90 and 91.

Applications: e.g. hoisting and mechanical handling, general mechanical engineering.

Bearing design types.

Standard series RD 700

Standard series RD 800

Double-row slewing rings Single-row roller bearing slewing rings Roller/ball combination bearings Cross-roller bearings

Standard series RD 900

Three-row roller bearing slewing rings Axial-roller bearings



















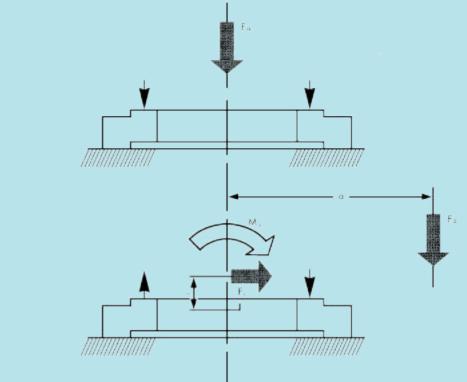
(R)

RD 700 standard bearings are available RD 800 standard bearings are available RD 900 standard bearings are available

•without gear•without gear•without gear•with external gear•with external gear•with external gear•with internal gear•with internal gear•with internal gear•drawing position = mounting position•with internal gear•with internal gearposition•with internal gear•with internal gear

Applications:Applications:Applications:e.g. mining and materials handling.e.g. hoisting and mechanicalhandling, generale.g. hoisting, mechanical handling, miningmechanical engineering.and materials-handling, offshore technology,general mechanicalengineering.

Rothe Erde large-diameter antifriction bearings are ready for installation, transmitting axial and radial forces simultaneously as well as the resulting tilting moments.





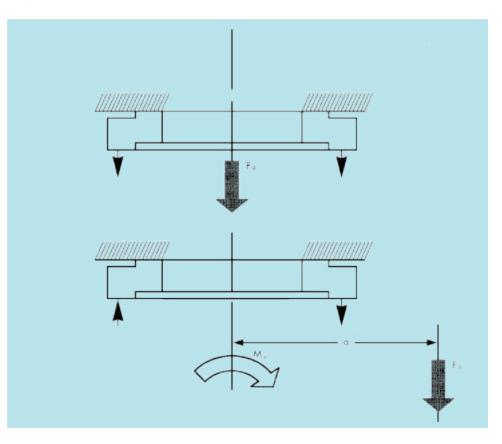


Fig. 1: Large antifriction bearings are generally installed supported on the lower companion structure.

Fig. 2:

Suspended installations require an increased number of fastening bolts. The bolt curves shown in the diagrams do not apply in such a case. Calculation to be carried out by RE. The maximum load must be determined using the formulae listed opposite.

1 Lifting load at maximum radius

The loads thus determined must be multiplied by the load factors (see Table 1, Page 11) before the bearing can be selected.

The following factors will apply to the examples given:

Cargo duty: Load factor $f_{stat.} = 1.25$ Grab duty: Load factor $f_{\text{stat.}} = 1.45$ 1.1) Max. working load including wind: Axial F $\begin{array}{l} \mathbf{a} &= \mathbf{Q}_1 + \mathbf{A} + \mathbf{O} + \mathbf{G} \\ \mathbf{Q}_1 \cdot \mathbf{l}_{max} + \mathbf{A} \cdot \mathbf{a}_{max} + \mathbf{W} \cdot \mathbf{r} - \\ \mathbf{M} \mathbf{k} &= \mathbf{O} \cdot \mathbf{O} - \mathbf{G} \cdot \mathbf{g} \end{array}$ load Res. moment 1.2 Load incl. 25% test load without) wind: $\label{eq:alpha} \begin{array}{l} {}^{F}a = 1,25{\cdot}Q_{1} + A + O + G \\ M & 1,25{\cdot}Q_{1}{\cdot}l_{max} + A{\cdot}a_{max} - \\ {}_{k} = O{\cdot}o{-}G{\cdot}g \end{array}$ Axiallast Res. Moment

2 Lifting load at minimum radius

2.1

) Max. working load including wind: Axial load $F_a = Q_2 + A + O + G$ Res. $M \quad Q_2 \cdot I_{min} + A \cdot a_{min} + W \cdot r - m_{moment}$ $k = O \cdot o - G \cdot g$ 2.2

)Load incl. 25% test load without wind: Axial F

load	$a = 1,25 \cdot Q_2 + A + O + G$
Res.	M $1,25 \cdot Q_2 - I_{\min} + A \cdot a_{\min} -$
moment	$k = O \cdot o - G \cdot g$